

## Main Program upgrade method

Note: There are 2 methods to upgrade the latest Main Program.

Please check main program version of the machine and select correct method from below when upgrading.

A. In case if the current main program version is Before A1.20

B. In case if the current main program version is After A1.21

#### Method A.Current main program version is Before A1.20

Please proceed following steps (1) thru (9) to update the program.



#### **④Select Main Program Update**



# Updating is started and machine is automatically rebooted after updating is complete.

**⑤**Touch "Program", and then touch "ENTER".



#### **(6)**Touch **NEXT** after machine is rebooted.



#### ⑦Enter version from [MENU]-[OTHER]-[Version].





#### **®Touch "UPDATE"**

Updating starts and after updating is complete, The machine is automatically rebooted.



(9) Check program version. Enter version from [NEXT]-[MENU]-[OTHER]-[Version].

Next		Version

Check & Confirm main program version is updated to the latest.

### Method B.Current main program version is After A1.21

Please do the following steps (① thru ⑥) when program is updated

#### **Preparation of Program data** (1)Download program from Happy Website(www.happy-ind.co.jp) and save it into USB stick. a) Enter Distributors Only page b) Double-click the latest Main Program and open VERSION UP page for download (Example case: The latest version on the screen below is A1.22) ₿ 日本語 Happy Industrial Corporati c) Open folder [MainProgramA\*.\*\*] ABOUT US PRODUCTS CONTACT NEWS INFORMATION AND DOWNLOAD DOCUMENTATION INFORMATION TO DISTRIBUTERS INSTRUCTION MANUAL MAINTENANCE MANUAL VERSION UP PHOTOS FRAME LIST 퉬 UpdateFile CATALOGUE MainProgramA1. PARTS LIST 22 <<Download Software & Program>> =Happy Link and Happy LAN= ling to Windows Vista/Windows 7 and 32bit/64bit PC) d) Save [UpdateFile] folder into USB stick =Program Update for HCS2 and HCD2 series >>MainProgramA1.22 UpdateFile =Program Upgrade= ance m Program Update from Software(by PC) Note:[UpdateFile] folder should not be saved under any folder in USB stick. (Save it to Root directory) **Installation of Program**

②Inert USB stick with main program in USB slot on touch screen control box.

**③**Turn ON power switch and tou NEXT on the following screen.



#### **④**Enter version from [MENU]-[OTHER]-[Version].



**⑤Touch "UPDATE"** 

Updating starts and after updating is complete, The machine is automatically rebooted.



Calendar	Version		
Network	Maintenance		
System	Language		
Speed	Calibrate		
Cancel			

⑥Check program version. Enter version from [NEXT]-[MENU]-[OTHER]-[Version].



Check & Confirm main program version is updated to the latest.